

Work Order ID 52832

October 15, 2009 11:10:31 AM



Page 1

Item ID: D2327-1

Accept



Setup Start



Revision ID: D

Stop



Item Name: Spacer Bushing

Start Date: 15/10/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 23/10/2009 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: *PL*

Date: *09/10/15*

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2327

Rev D

100



Hardinge CNC LATHE SMALL

0.00

SA 09/10/16

25 *✓*

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Turn per Folio FA232 and Dwg D2327 ☐ Debur

110



QC2- Inspect parts off machine FAI/FAIB

0.00

SA 09/10/16

25 *✓*

QC

Memo

0.00

Quality Control

120



QC8- Inspect parts - second check

0.00

SA 09/10/16

25 *✓*

QC

Memo

0.00

Quality Control

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Item ID: D2327-1

Accept



Setup Start



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Stop



Item Name: Spacer Bushing

Start Date: 15/10/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 23/10/2009 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>Basket</u>	0.00							
	Packaging								
	Memo	0.00							
	Packaging								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Memo	0.00							
	Quality Control								

PD 09.10.19

09/10/19
MF 09-10-19

Picklist Print

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Page 1

Work Order ID: 52832



Parent Item: D2327-1RevD



Parent Item Name: Spacer Bushing

Start Date: 15/10/2009

Required Date: 23/10/2009

Comments:

Start Qty: 20.00

Required Qty: 20.00

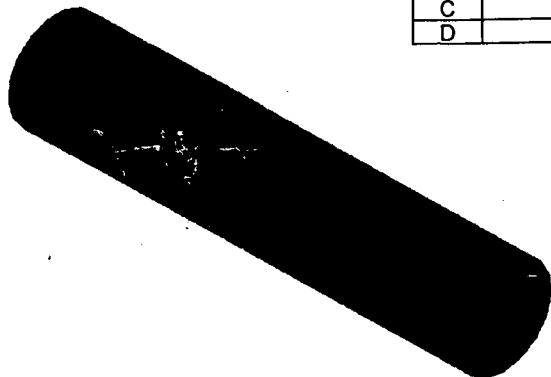
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375 		Purchased	No			100	f	49.8845	3.7284			
304 ROUND BAR 0.375												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	49.88447895	
110166	3.32	
110472	6.41	
112058	0.31317895	
112473	39.8413	

4.42 SN 08/10/16

DART

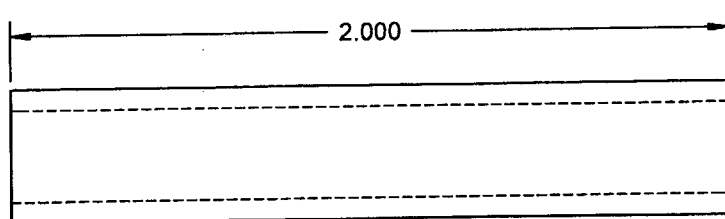
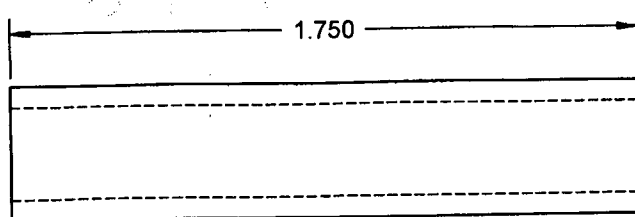
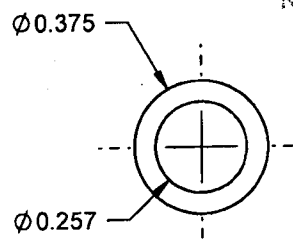
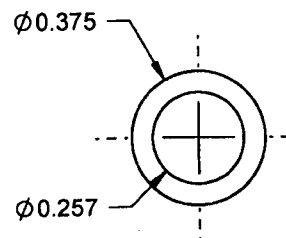
DESIGN BW	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED H	DRAWING NO. D2327	REV. D SHEET 1 OF 1
DATE 06.10.12	TITLE SPACER BUSHING		SCALE 2:1
REV	DATE	DESCRIPTION	
A	94.12.17	NEW ISSUE	
B	95.12.06	LENGTH CHANGE	
C	03.05.13	303 SS SPEC ADDED	
D	06.10.12	REMOVE 303 SS MATERIAL	

**RELEASED**

06.11.14

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RETURN TO
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SUBJECT TO A REVIEW
WITHOUT NOTICE
WORK ORDER NO. 52532

Pl 09-10-15

**D2327-1 SPACER BUSHING****D2327-3 SPACER BUSHING****NOTES:**

- 1) MATERIAL: AISI 304/316 SS, $\phi 0.375$, 0.065 WALL SEAMLESS ROUND TUBING (REF. DART SPEC M304TR0.375W.065)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX

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